

**Work Order ID 81010**

Tuesday, March 06, 2012 2:45:03 PM

**\*81010\***

Page 1

Item ID: D407-781-025

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Floor Protector (Passenger Cabin)

Start Date: 3/6/2012 Start Qty: 3.00 **\*3\***

Cust Item ID:

Required Date: 3/12/2012 Req'd Qty: 3.00 **\*3\***

Customer:

Reference:

Approvals: Process Plan:

Date: 12-03-06 Tooling:

Date:

Run Start **\*NR1\***QC: *mf*

Date: SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00

**\*100\***

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D407-781-025  
CHG 001

0.00

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Quality Control

Memo

0.00

12/3/08 (3)

(43)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 81010**

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**\*81010\***

Page 2

Item ID: D407-781-025

Accept

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Revision ID:

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Item Name: Floor Protector (Passenger Cabin)

Start Date: 3/6/2012 Start Qty: 3.00 **\*3\***

Cust Item ID:

Required Date: 3/12/2012 Req'd Qty: 3.00 **\*3\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

0.00

**\*130\***

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D407-781-025

Location: Yo

PPP rev: \_\_\_\_\_

bbksp 30

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLW 12/03/09

12-03-9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Tuesday, March 06, 2012 2:45:03 PM

Page 1

Work Order ID: 81010

Parent Item: D407-781-025

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 3/6/2012

Required Date: 3/12/2012

Start Qty: 3.00

Required Qty: 3.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN525-10R6  
Screw

Purchased

No

110

Each

179.0000

2

6

### Location

### Loc Qty

### Loc Code

ST345

153

120308

28

120833

25

120910

100

ST346

26

118757

23

119309

3

D3800-1-100

Manufactured

No

110

f

268.3130

8.333

24.999

Hook and Loop Strip (1" Soft)

cut 2 strips of 50.0" long

### Location

### Loc Qty

### Loc Code

ST063

268.313

68910

9.801

72233

9.841

75104

23.671

80073

225

D3800-3-100

Manufactured

No

110

f

274.3130

8.333

24.999

Hook and Loop Strip (1" Hard)

cut 2 strips of 50.0" long

### Location

### Loc Qty

### Loc Code

ST063

274.313

68915

18.301

72771

2.341

73007

5.001

75105

23.67

80077

225

D3940-1

Manufactured

No

110

Each

0.0000

Floor Protector (407)

281,000

12/3/84

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

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\*3\*

Cust Item ID:

Required Date: 3/12/2012 Req'd Qty: 3.00

\*3\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan:

Date: 12-03-06 Tooling:

Date:

Stop \*NR2\*

QC:

Date: SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

100

0.00

\*100\*

DC

0.00

Document Control

Memo

Photocopy bluefile & type labels per PPP D407-781-025  
CHG 001

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

MLJ 12/03/08

(3)

REFERENCE ONLY

5.3 BELL 407

Qty -055	Qty -011	Qty -025	Part Number	Description
X			D407-781-055	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D407-781-025	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		/ 1	D3940-1	FLOOR PROTECTOR, PASSENGER
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		2	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

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Revision: **A**  
 Date: 10.10.28